W20C Loader



110 (82 kW) NET FLYWHEEL HORSEPOWER

Case 504 in³ (8259 cm³) diesel engine

FULL POWERSHIFT TRANSMISSION

Four speeds forward, two reverse

SINGLE LEVER SHIFT CONTROL

Modulated transmission clutching for fast, smooth, on the go directional changes

TWIN TURBINE TORQUE CONVERTER

Automatically shifts to meet changing load demands for optimum cycling productivity

FRONT MOUNTED OPERATOR'S COMPARTMENT

Visibility, controllability, serviceability, comfort and noise reduction

IN-LINE LOADER LINKAGE

All linkage mounted in line with the loader lift arms for good visibility to bucket work area

AIR/HYDRAULIC BRAKES

Four-wheel caliper disc

LONG 108" (2.74 m) WHEELBASE PLUS 40° ARTICULATION

Combines operational stability and balance with excellent turning radius

TENNECO

CENTER-PIVOT ARTICULATION

Allows rear and front tires to track at all times

Unit shown is equipped with non-standard items.

JICase

A Tenneco Company

Construction Equipment Division 700 State Street Racine, WI 53404 U.S.A.

W20C SPECIFICATIONS

ENGINE

Make and model	Case A504BD
Fuel	Diesel
Maximum rated horsepower	
(1) Gross	123 @ 2200 rpm
. ,	(91.7 kW @ 2200 r/min)
(2) SAE net	110 @2200 rpm
	(82 kW @ 2200 r/min)
Torque, maximum lbs-ft.	
Gross	
	(508.4 Nm @ 1400 r/min)
Net	360 @ 1400 rpm
	(488.1 Nm @ 1400 r/min)
Cylinders, number (valve-in-head)	6
Bore and stroke	4.6" x 5"
	(117 mm x 127 mm)
Displacement	504 in ³ (8.26 liters)
Air cleaner (with service indicator)	
Oil filter	
	r dii now type
(1) Manufacturer's rating of maximum engine SAE J270.	horsepower at flywheel per
(2) SAE net flywheel horsepower of engine as	applied to this vehicle when

POWER CURVE



equipped with operating accessories per SAE 270.

ELECTRICAL SYSTEM

Voltage	. 24 volt
Standard alternator	
Batteries(2	
System protected by circuit breakers	

TRAVEL SPEEDS (with 17.5 x 25 tires)

	1st		2nd		3rd		4th	
	mph	km/h	mph	km/h	mph	km/h	mph	km/h
Forward	3.7	5.95	7.5	12.07	12.0	19.31	23.3	37.49
Reverse	4.7	7.56	97	15 61				

TRANSMISSION

Four speeds forward, two speeds reverse, powershift. Single lever control. Modulated clutching. Transmission shifts automatically from first to second and third to fourth.

TORQUE CONVERTER

Twin turbine integral with transmission 5.19 to 1.0 stall ratio.

AXLES (front and rear)

Front axle fixed. Rear axle oscillates up or down 12°, 24° total oscillation. One wheel can drop 16" (406 mm) with all wheels remaining on the ground for maximum traction. Axle shafts may be removed without disturbing the wheels or planetaries.

DIFFERENTIALS

Torque proportioning differentials, front and rear for maximum traction.

BRAKES

Air over hydraulic, 4-wheel, caliper disc. Air actuated mechanical parking brake with transmission disconnect. Automatically sets if air pressure drops below effective operating level. Red warning light indicates when parking brake is engaged.

STEERING

Center pivot articulated design with hydrostatic power steering. Front and rear wheels always track.
Steering angle—each direction from center 40°
Steering pump
(87 lit/min @ 2200 r/min @ 13 790 kPa)
Steering cylinders
(76 mm dia x 381 mm stroke)
Turning circle outside tires

LOADER HYDRAULIC SYSTEM

Cylinders: Double-acting with hardened and chrome-plated rods to increase strength and resist corrosion.

L	_ift (2)	5" dia x 30.1" stroke
		(127 mm dia x 764 mm stroke)
E	Bucket (2)	4" dia x 28.35" stroke
		(102 mm dia v 720 mm stroke)

Pump: Dual-stage, gear-type, engine-driven. 48 gpm @ 2200 rpm @ 2150 psi (182 lit/min @ 2200 r/min @ 15 168 kPa).

Control valve: Open-center, series parallel circuit.

Hydraulic lines: Steel tubing with brazed fittings and wire-braid, high-pressure hose with swaged fitting.

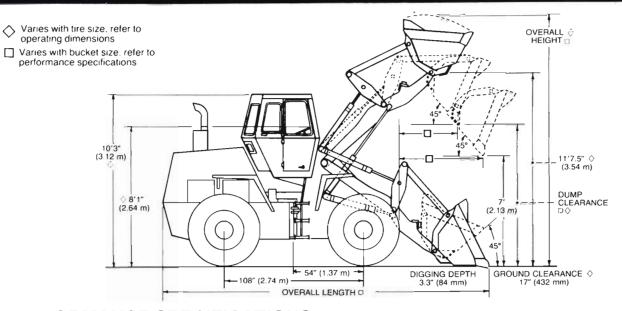
Reservoir: Closed, positive air pressurized reservoir insures exclusion of contaminants and positive input flow to pump. All hydraulic oil passes through two 10 micronic filters, furnishing clean oil to all components of the hydraulic system.

Hydraulic cycle time:

(Rated load in bucket)	Seconds
Raise	6.1
Lower	3.5
Dump	1.7
Total	11.3

SERVICE CAPACITIES U.S. Gais	Lituan
U.S. Gais	
Fuel tank	189
Hydraulic system	117
Transmission and torque converter8	30
Engine crankcase4.25	16
Differentials and final drives	
Front	13
Rear	. 13
Cooling system13	49

NOTE: Specifications herein are in accordance with all Society of Automotive Engineer's standards (SAE). The applicable Loader Standard is SAE J732C.



PERFORMANCE SPECIFICATIONS - Loader ratings are governed by SAE J732C and 742B

0	GENERAL PURPOSE	4-IN-1 *		
1.75 yd ³ (1.34 m ³)	$2.0 \text{ yd}^3 (1.53 \text{ m}^3)$	2.5 yd ³ (1.91 m ³)	1.5 yd ³ (1.2 m ³)	1.75 yd ³ (1.34 m ³)
1.41 yd ³ (1.08 m ³)	1.63 yd ³ (1.25 m ³)	2.07 yd ³ (1.58 m ³)	1.29 yd ³ (1.0 m ³)	1.41 yd ³ (1.08 m ³)
94.6" (2.40 m)	94.6" (2.40 m)	94.6" (2.40 m)	95.6" (2.47 m)	95.6" (2.47 m)
1350 lbs (612 kg)	1400 lbs (635 kg)	1450 lbs (658 kg)	1900 lbs (862 kg)	1950 lbs (885 kg)
9'2" (2.79 m)	9'0" (2.74 m)	8'8" (2.64 m)	9'0" (2.74 m)	9'0" (2.74 m)
2'11" (.89 m)	3'1" (.94 m)	3'5" (1.04 m)	3'2" (.97 m)	3'2" (.97 m)
4'4" (1.32 m)	4'5" (1.35 m)	4'7" (1.40 m)	4'6" (1.37 m)	4'6" (1.37 m)
35'4" (10.77 m)	35'6" (10.82 m)	35'9" (10.90 m)	35'10"(10.92 m)	35'10" (10.92 m)
20'1" (6.12m)	20' 4" (6.20 m)	20'9" (6.32 m)	20'7" (6.27 m)	20'7" (6.27 m)
15'0" (4.52 m)	15'3" (4.65 m)	15'8" (4.78 m)	14'8" (4.47 m)	15'5" (4.69 m)
22,440 (10 179 kg)	20,438 (9271 kg)	17,572 (7971 kg)	21,628 (9810 kg)	21,628 (9810 kg)
17,624 (7994 kg)	17,477 (7927 kg)	17,128 (7769 kg)	15,851 (7190 kg)	15,805 (7169 kg)
16,117 (7311 kg)	15,982 (7249 kg)	15,664 (7105 kg)	14,497 (6576 kg)	14,455 (6557 kg)
15,673 (7109 kg)	15,542 (7050 kg)	15,233 (6910 kg)	14,099 (6395 kg)	14,058 (6377 kg)
7,837 (3555 kg)	7,771 (3525 kg)	7,617 (3455 kg)	7,050 (3198 kg)	7,029 (3188 kg)
6.800 (3084 kg)	6.800 (3084 kg)	6.800 (3.084 kg)	6.800 (3.084 kg)	6.800 (3,084 kg)
12,335 (5595 kg)	12,285 (5572 kg)	12,235 (5550 kg)	11,785 (5346 kg)	11,735 (5323 kg)
22,524 (10 217 kg)	22,574 (10 239 kg)	22,624 (10 262 kg)	23,074 (10 466 kg)	23,124 (10 489 kg)
	1.75 yd³ (1.34 m³) 1.41 yd³ (1.08 m³) 94.6" (2.40 m) 1350 lbs (612 kg) 9"2" (2.79 m) 2"11" (.89 m) 4"4" (1.32 m) 35'4" (10.77 m) 20'1" (6.12 m) 15'0" (4.52 m) 22,440 (10 179 kg) 17,624 (7994 kg) 16,117 (7311 kg) 15,673 (7109 kg) 7,837 (3555 kg) 6.800 (3084 kg) 12,335 (5595 kg)	1.75 yd³ (1.34 m³) 2.0 yd³ (1.53 m³) 1.41 yd³ (1.08 m³) 94.6" (2.40 m) 94.6" (2.40 m) 1350 lbs (612 kg) 1400 lbs (635 kg) 9'2" (2.79 m) 9'0" (2.74 m) 2'11" (.89 m) 4'5" (1.35 m) 35'4" (10.77 m) 35'6" (10.82 m) 20'1" (6.12m) 20'4" (6.20 m) 15'0" (4.52 m) 20,438 (9271 kg) 17,624 (7994 kg) 17,477 (7927 kg) 15,673 (7109 kg) 15,673 (7109 kg) 15,542 (7050 kg) 7,837 (3555 kg) 6.800 (3084 kg) 12,335 (5595 kg) 12,285 (5572 kg)	1.41 yd³ (1.08 m³) 1.63 yd³ (1.25 m³) 2.07 yd³ (1.58 m³) 94.6" (2.40 m) 94.6" (2.40 m) 94.6" (2.40 m) 1350 lbs (612 kg) 1400 lbs (635 kg) 1450 lbs (658 kg) 9'2" (2.79 m) 9'0" (2.74 m) 8'8" (2.64 m) 2'11" (.89 m) 3'1" (.94 m) 3'5" (1.04 m) 4'4" (1.32 m) 4'5" (1.35 m) 4'7" (1.40 m) 35'4" (10.77 m) 35'6" (10.82 m) 35'9" (10.90 m) 20'1" [6.12m) 20'4" [6.20 m) 20'9" (6.32 m) 15'0" (4.52 m) 15'3" (4.65 m) 15'8" (4.78 m) 22,440 (10 179 kg) 20,438 [9271 kg) 17,572 (7971 kg) 17,624 (7994 kg) 17,477 (7927 kg) 17,128 (7769 kg) 16,117 (7311 kg) 15,982 (7249 kg) 15,664 (7105 kg) 15,673 (7109 kg) 15,542 (7050 kg) 15,233 (6910 kg) 7,837 (3555 kg) 7,771 (3525 kg) 7,617 (3455 kg) 6,800 (3084 kg) 6,800 (3084 kg) 6,800 (3.084 kg) 12,335 (5595 kg) 12,285 (5572 kg) 12,235 (5550 kg)	1.75 yd³ (1.34 m³) 2.0 yd³ (1.53 m³) 2.5 yd³ (1.91 m³) 1.5 yd³ (1.2 m³) 1.41 yd³ (1.08 m³) 1.63 yd³ (1.25 m³) 2.07 yd³ (1.58 m³) 1.29 yd³ (1.0 m³) 94.6" (2.40 m) 94.6" (2.40 m) 94.6" (2.40 m) 95.6" (2.47 m) 1350 lbs (612 kg) 1400 lbs (635 kg) 1450 lbs (658 kg) 1900 lbs (862 kg) 9'2" (2.79 m) 9'0" (2.74 m) 8'8" (2.64 m) 9'0" (2.74 m) 2'11" (.89 m) 3'1" (.94 m) 3'5" (1.04 m) 3'2" (.97 m) 4'4" (1.32 m) 4'5" (1.35 m) 4'7" (1.40 m) 4'6" (1.37 m) 35'4" (10.77 m) 35'6" (10.82 m) 35'9" (10.90 m) 35'10" (10.92 m) 20'1" (6.12 m) 20'4" (6.20 m) 20'9" (6.32 m) 20'7" (6.27 m) 15'0" (4.52 m) 15'3" (4.65 m) 15'8" (4.78 m) 14'8" (4.47 m) 22,440 (10 179 kg) 20,438 (9271 kg) 17,572 (7971 kg) 21,628 (9810 kg) 17,624 (7994 kg) 17,477 (7927 kg) 17,128 (7769 kg) 15,851 (7190 kg) 15,673 (7109 kg) 15,542 (7050 kg) 15,233 (6910 kg) 14,497 (6576 kg) 15,673 (7109 kg) 15,542 (7050 kg) 7,617 (3455 kg) 7,050 (3198 kg) 6,800 (

For select items, add to or deduct from the machine operating weight and tipping loads as given in the chart below. All dimensions and specifications based upon unit with 17.5 x 25 L2 12PR tires, with 1218 lbs. (552 kg) CaCl₂ solution in rear tires, counterweight, ROPS cab, lenders, fully serviced and with 175 lb (79 kg) operator.
 Continuous load exceeding specified rated load can affect service life of machine.

Selected Items Operating Weig	ght Adjus	stments	Straight	Tipping	Load Adjustr 35° Turn	nents	40° Turn	í
	lbs	kg	lbs	kg	lbs	kg	lbs	kg
W/ROPS Canopy	-530	-240	-443	-201	-443	-201	-443	-201
17.5 x 25, L2, 12 PR	-1218	-552	-1752	-795	-1594	-723	-1547	-702
17.5 x 25, L2, 12 PR w/75% CaCl ₂	0	0	0	0	0	0	0	0
17.5 x 25, L3, 12 PR	-1114	-505	-1602	-727	-1458	-661	-1415	-642
17.5 x 25, L3, 12 PR w/75% CaCl ₂	+104	+ 47	+ 150	+68	+ 136	+62	+132	+60
20.5 x 25, L2, 12 PR	-752	-341	-1383	-627	-1288	-584	-1259	-571
17.5 x 25, XRAT 1*	-965	-438	-1586	-719	-1447	-656	-1405	-637
17.5 x 25, XRAT 1* w/75% CaCl ₂	+228	+ 103	+ 166	+75	+ 147	+67	+142	+64
20.5 x 25, XRAT 1*	-159	-72	-1059	-480	-979	-444	-951	-431
Without Fenders	-202	-92	-183	-83	-171	-78	-168	-76
Without Counterweight	-1252	-568	-2264	-1027	-2060	-934	-2000	-907

OPERATING DIMENSIONS

	17.5 x 25, L2/L3 tires 	17.5 x 25 X RAT 1* tires 73" (1.85 m) 91" (2.31 m)	20.5 x 25, L2 tires 75.5" (1.92 m) 97.5" (2.48 m)	20.5 x 25 X RAT 1* tires 75.5" (1.92 m) 97.5" (2.48 m)
Increase in vertical dimensions	None	None	2.1" (53 mm)	2.1" (53 mm)

EQUIPMENT ATTACHMENTS

4-IN-1® BUCKET SPECIFICATIONS

Reach @ 45° dump angle, 7'0" (2.13 m) clearance, 4'6" (1.37 m)

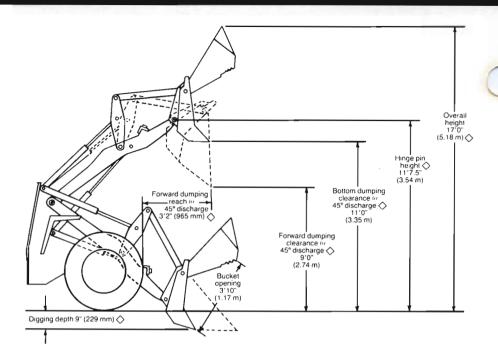
Tilt back @ ground level, 50°

Closure force, clamp to cutting edge, 12,850 lbs (5829 kg)

Weight, 1950 lb (885 kg)

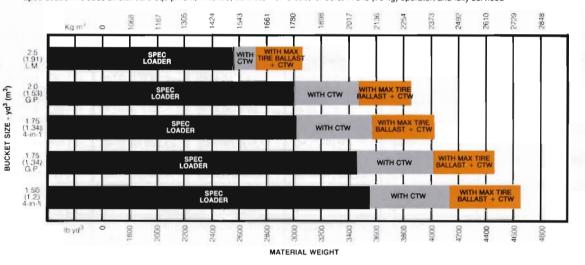
NOTE: 17.5 x 25 L2, 12PR tires used.

Varies with tire size - refer to performance specifications.



W20C BUCKET SELECTON CHART

Spec Loader includes all standard equipment, 17.5x25, L2 tires, ROPS cab, fenders, 175 lb (79 kg) operator, and fully serviced



MATERIAL lb/yd3 kg/m Sand, wet
Sand & Gravel, wet
Gravel, wet, "x" x 2"
Sand, slightly damp
Gravel, pit run (graveled
Clay & gravel, wet 2000 1920 1920 1830 1760 1750 1730 Slag, broken Trap rock, broke 2970 Sand & gravel, dry
Earth, solt loose mud
Gravel, dry, 'a'' x 2''
Granite, broken or crushed 2916 2916 2835 2778 2700 2700 2700 2700 2700 1680 1645 1600 1600 1600 1600 1600 1600 1505 1520 1510 1245 1100 1095 1080 801 653 513 237 356 Stone, crushed Sand, dry loose Gypsum, crushed Gravel sand & clay loose Gravet, sand a clay, loose Earth, well excavated Clay & gravet, dry Clay, wet lumps Limestone, broken or crushed Gravet, loose dry Sandstone, broken Earth, most excavated Earth, loam, dry excavated Coal, anthracite, broken Clay, dry Lumps Coal, bituminous, broken Garbage, wet Ashes Silage Snow, wet wet excavated 400 150-

Bucket recommendations shown above are based on normal materials and average operation conditions. When selecting the proper bucket for a specific application other factors, such as loadability, material characteristics, terrain and other pertinent job conditions must also be considered.

STANDARD EQUIPMENT

ROPS canopy with seat belt. 40 amp alternator with voltage regulator. Batteries. 24 volt start. Front and rear flood lights. Tail light and stop light. Pusher fan. Two-element, dry-type air cleaner. Air horn. Powershift transmission. 4-wheel, air over hydraulic caliper disc brakes. Parking brake with transmission disconnect. Alternator warning light, engine oil pressure warning light, hydraulic filter warning light, engine water temperature gauge, converter oil temperature gauge, clutch pressure warning light, air pressure gauge, fuel gauge, parking brake light, hourmeter and tachometer. Drawbar. Bucket position indicator. Antifreeze. Torque proportioning front and rear axles. Hydraulic oil cooler.

OPTIONAL EQUIPMENT

ROPS cab with air pressurization and sound suppression, seat belt accompanies ROPS. Buckets. Power train guard. Engine side panels. Fenders. Heater (36,000 Btu/hr) and defroster. Cold weather starting equipment. Lockup kit. Tire inflation kit. Turn signals. Additional driving lights. Automatic, adjustable bucket height kickout. High dump loader linkage. Automatic return-to-dig mechanism. Spark arresting muffler. Air conditioning, two ton (24,400 Btu/hr). Suspension seat. Back-up alarm. Auxiliary steering. Rotating beacon. Lift and tie down brackets. Suction fan. 65 amp alternator. Voltmeter and engine oil pressure gauges. Normalizing turbo-charger. Counterweight. Pre-cleaner.

Form # CE21383

NOTE: All specifications are stated in accordance with ICED Definitions or SAE Standards or Recommended Practices, where applicable.

IMPORTANT

J I Case Company reserves the right to change these specifications without notice and without incurring any obligation relating to such changes.

Sold and Serviced by: