

Installation Instructions

- A. Place Chain (3) in clevis opening of Hook (1)
- B. Insert Safety Latch Assembly (2) through eye of Hook (1), the end link of chain (3) and other eye of Hook (1)
- C. Place Tensioning Spring (4) over Pin of Safety Latch Assembly (2) followed by the Adapter Washer (5)***, and then the Castle/Slotted Nut (6)
- D. The slots of the Castle/Slotted Nut (6) should face the Hook (1)
- E. Thread the Nut (6) onto the threads of the Safety Latch Assembly Pin until flush with the end of the Pin and align a slot with the cross hole of the Pin (inset)
- F. Insert the Locking Pin (7) into the nut and drive through with a hammer until flush with the Nut (6)

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Assembled View of G80 / G100 Safety Latch, Grab Hook and Chain

1. G80/100 Grab Hook
 2. G80/100 Safety Latch Assembly
 3. G80/100 Chain
 4. Tensioning Spring
 5. Adapter Washer (Spring to Nut)**
 6. Castle/Slotted Nut
 7. Locking Pin
- ** Not on 1/4" - 5/16" size



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Tools needed for installation: Hammer and Needle Nose Pliers

Specifications for Nut and Locking Pin.
Do not substitute any hardware. Designed for use with Yoke series hooks only.

"Failure to comply
With these warnings
and instructions may
result in serious
personal injury and/or
property damage"



1/4" - 5/16" Safety Latch

- 1) Nut size & pitch 8mm x 1.25mm
- 2) Wench Size 13mm
- 3) Locking Pin D2mm x L12mm

3/8" & 1/2" Safety Latch

- 1) Nut size & pitch 12mm x 1.75mm
- 2) Wench Size 19mm
- 3) Locking Pin D3mm x L16mm

5/8" Safety Latch

- 1) Nut size & pitch 16mm x 2mm
- 2) Wench Size 24mm
- 3) Locking Pin D4mm x L22mm

D - Diameter
L - Length



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