



History

1946 Buyers Products Company founded by Sam Ruven and Bessie Kleinman as a distributor of driveline components.

Buyers

Buyers continued to grow its product offerings and build valued relationships with customers and suppliers. Increased demand for products led to the pursuit of supply chain manufacturing solutions.



Buyers acquired Viking Forge in Streetsboro, Ohio with 6 complete forge lines.
This facility manufactures our hitches, D-rings, and other towing and cargo parts.

lacom

1992

Buyers acquired
Trailer Components
Manufacturing (Tracom)
for CNC precision
machining and tooling, as well as state-of-the-art welding.





PROGRESSIVE

Progressive Powder Coating. Our Nordson automatic powder application booth is used to powder coat our Buyers toolboxes and other truck and trailer accessories.



2002

Buyers moved its corporate headquarters to a brand new 235,000 sq. ft. state-of-the-art office and distribution center.



Romorech

2004 Buyers acquired Romotech in New Paris, Indiana. Our Ferry Industries
Rotospeed molding machines
are used to manufacture our poly salt spreaders.



2007

SnowDogg stainless steel snowplow at our Mentor, Ohio facility.



Boomerang 🕇

Buyers began our operations at Boomerang Rubber, in Botkins, Ohio manufacturing mudflaps, wheel chocks and other rubber truck and trailer accessories.

Our Corporate Family of Companies







VIKING FORGE



Founded in 1946, Buyers Products is a fully integrated manufacturer and supplier of products for the mobile equipment industry. Multiple manufacturing capabilities include forging, stamping, laser cutting, CNC machining, robotic welding, rotational molding, powder coating and assembly.

Product lines include towing products, toolboxes, truck and trailer hardware, rubber and polymer products, dump body hardware, cables and control systems, hydraulics, pneumatics, driveline components, lights, mudflaps, snowplows, salt spreaders and snow & ice control products.



2013

Buvers acquired an additional 500,000 sq.ft. manufacturing facility in Mentor, Ohio allowing for expansion of our aluminum and stainless steel manufacturing.





PRODUCT SPECS

| SPECIFICATION | 6 FT STEEL DUMPERDOGG | 6 FT STAINLESS STEEL DUMPERDOGG | 8 FT STEEL DUMPERDOGG | 8 FT STAINLESS STEEL DUMPERDOGG | 8 FT POLYMER DUMPERDOGG |
|----------------------------|---|---|---|---|---|
| Part Number | 5531006 | 5534006 | 5531000 | 5534000 | 5532000 |
| Bed Floor Size | 48.25" x 78.5" | 48.25" x 78.5" | 48.25" x 97" | 48.25" x 97" | 36" x 89.75" |
| Overall Dimensions (HxWxD) | 26" x 72" x 82" | 26" x 72" x 82" | 26" x 72" x 102" | 26" x 72" x 102" | 43" x 70" x 101" |
| Volume Capacity | 1.5 cu. yd. | 1.5 cu. yd. | 2.0 cu. yd. | 2.0 cu. yd. | 3.1 cu. yd. |
| Max Payload Capacity* | 6,000 lbs. | 6,000 lbs. | 6,000 lbs. | 6,000 lbs. | 6,000 lbs. |
| Weight | 829 lbs. | 822 lbs. | 919 lbs. | 926 lbs. | 1,115 lbs. |
| Material | 12 Gauge Steel | 12 Gauge 304 Stainless | 12 Gauge Steel | 12 Gauge 304 Stainless | Double Wall Polymer |
| Frame Construction | Black Powder Coated Structural Steel Frame | | | | |
| Dump Angle | 0° – 45° | | | | |
| Tailgate | Double Pivoting and Removable w/ Four 3/4" Diameter Hinge Pins | | | | |
| Lift | Double Acting Scissor Hoist with 3HP Monarch Power Unit | | | | |
| Hydraulics/Cylinder | 4-1/2" x 8" Power Up/Power Down Cylinder | | | | |
| Control Box | Tethered Control Box with 10 ft. Cord | | | | |
| Lubrication | Grease Holes and Fittings at Pivot Points | | | | |
| Expansion Options | Bolt-On Cab Guard Wall Extension Bracket Kit** Roll Tarp Kit Tailgate Spreader | Bolt-On Cab Guard Wall Extension Bracket Kit** Roll Tarp Kit Tailgate Spreader | Bolt-On Cab Guard Wall Extension Bracket Kit** Roll Tarp Kit Tailgate Spreader | Bolt-On Cab Guard Wall Extension Bracket Kit** Roll Tarp Kit Tailgate Spreader | Roll Tarp KitTailgate Spreader |

 $^{{\}it *Weight limits. **Must use with steel/stainless steel DumperDogg@ \ cab \ guard.}$





Steel Dump Inserts

- 5531000 8' Steel insert
- 5531006 6' Steel insert

STANDARD FEATURES

- Fits most 8' and 6' beds
- 4-1/2" x 8" Power up and power down cylinder
- 1.5 Kw motor (3 hp max) for hydraulic pump
- 2 cu. yd. capacity (8'); 1.5 cu. yd. capacity (6')
- Payload capacity: 6,000 lbs. Max*
- Dump angle 0°– 45°
- 12 Gauge steel black powder coat finish
- Includes manual safety bar
- Tethered control box with 10' cord
- · Grease fittings/holes at pivot points
- . Includes body-up indicator kit (SK10) and circuit breaker (CB150PB)
- 20' Battery cables
- Tailgate chains
- Black powder coat structural steel frame
- Double pivoting & removable steel tailgate
- 3/4" Diameter tailgate hinge pins

OPTIONS

- 5531010 Bolt-on cab guard for 6' & 8' steel inserts
- 5531020** Wall extension bracket kit for 6' & 8' steel inserts, (accepts one 2" x 12" board per side)
- DTR5508*** roll tarp kit, 5.4'W x 9.5'L for 6' steel inserts
- DTR5511*** roll tarp kit, 5.4'W x 11.5'L for 8' steel inserts





3/4" Diameter tailgate hitch pins



Double pivoting & removable tailgate



Power up & power down Monarch power unit with 10' tethered control box

Optional bolt-on cab guard





Stainless Steel Dump Inserts

- 5534000 8' Stainless steel insert
- 5534006 6' Stainless steel insert

STANDARD FEATURES

- Fits most 8' and 6' beds
- 4-1/2" x 8" Power up and power down cylinder
- 1.5 Kw motor (3 hp max) for hydraulic pump
- 2 cu. yd. capacity (8'); 1.5 cu. yd. capacity (6')
- Payload capacity: 6,000 lbs. Max*
- Dump angle 0°-45°
- 304 Stainless steel
- Includes manual safety bar
- Tethered control box with 10' cord
- · Grease fittings/holes at pivot points
- Includes body-up indicator kit (SK10) and circuit breaker (CB150PB)
- 20' Battery cables
- Tailgate chains
- Black powder coat structural steel frame
- Double pivoting & removable 304 stainless steel tailgate
- 3/4" Diameter stainless steel tailgate hinge pins

OPTIONS

- 5534010 Bolt-on cab guard for 6' & 8' stainless steel inserts
- 5534020** Wall extension bracket kit for 6' & 8' stainless steel inserts, (accepts one 2" x 12" board per side)
- DTR5508*** roll tarp kit, 5.4'W x 9.5'L for 6' stainless steel inserts
- DTR5511*** roll tarp kit, 5.4'W x 11.5'L for 8' stainless steel inserts



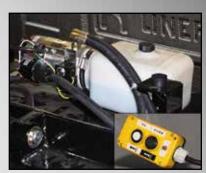
Double pivoting & removable tailgate



3/4" Diameter stainless steel tailgate hitch pins



Double pivoting & removable tailgate



Power up & power down Monarch power unit with 10' tethered control box



DumperDogg Buyers

Polymer Dump Inserts

• 5532000 - 8' Poly insert

STANDARD FEATURES

- Fits most 8' beds
- 4-1/2" x 8" Power up and power down cylinder
- 1.5Kw motor (3 hp max) for hydraulic pump
- 3.1 cu. yd. capacity
- Payload capacity: 6,000 lbs. Max*
- Dump angle 0°-45°
- Double wall poly construction
- Molded extended sides and integral steel window protector
- Includes manual safety bar
- Tethered control box with 10' cord
- Grease fittings/holes at pivot points
- Includes body-up indicator kit (SK10) and circuit breaker (CB150PB)
- 20' Battery cables
- Tailgate chains
- Black powder coat structural steel frame
- · Double pivoting and removable steel tailgate
- 3/4" Diameter tailgate hinge pins

OPTIONS

- DTR4510 roll tarp kit, 4.6' X 10' for 8' poly insert
- * weight limits not to exceed manufacturers gross vehicle weight limits



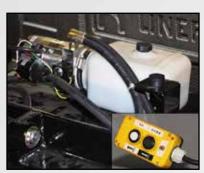
New design accommodates standard pallet



3/4" Diameter tailgate hitch pins



New design accommodates full sheets of plywood



Power up & power down Monarch power unit with 10' tethered control box





Tailgate Spreader

• 5535000

STANDARD FEATURES

- Fits all DumperDogg® Dump Inserts
- · All stainless steel construction won't rust or corrode
- 12V spinner motor 54 AMP/620 RPM
- 12V auger gear motor 50 AMP/30 RPM/1042 in lbs.
- Adjustable spread pattern from 4' to 20' of rock salt, free-flowing granular materials or chemicals
- Includes in-cab, independent variable spinner speed control and auger control
- Includes dual-flight augers (5"0.D. x 2.4"I.D. x 20"L) with mixing tines
- 14" Poly spinner
- Overall dimensions 64.5"W x 31"H x 16.5"D
- Weight: 280 lbs.
- · Quick 4-pin installation



3016934 - Variable speed controller



DESIGN BUILD DISTRIBUTE SUPPORT























