

**///HARPER** INDUSTRIES, INC.

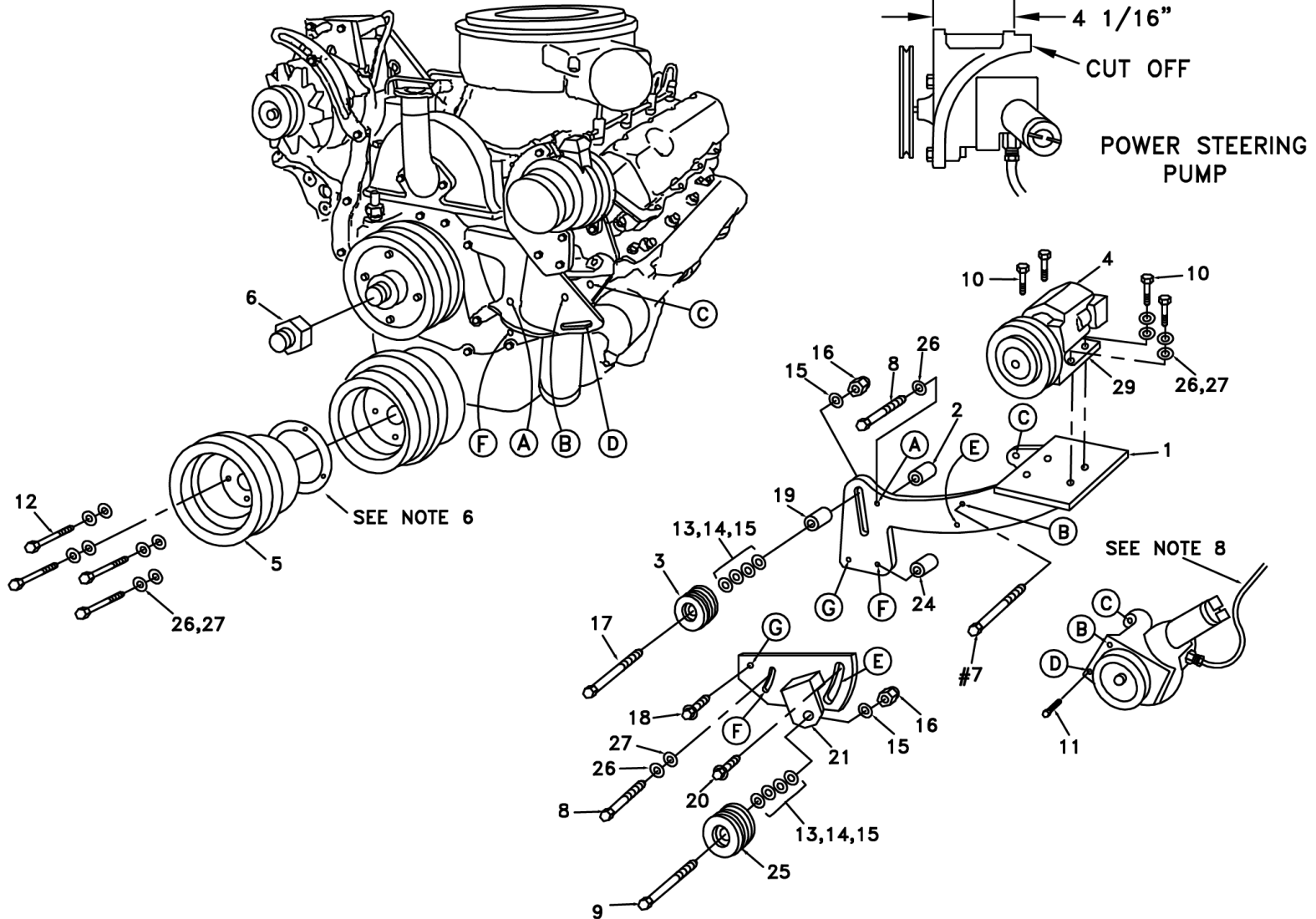
**700035**

**Images and 2D Drawings**



# For Canadian-Made Trucks Use Item 28

NOTE: Cut to measured distance between B and C on pump bracket (see note 10).



Ⓐ Denotes bolt holes in engine to locate corresponding holes in Pump Brkt.

Assembly Details:

Assembly Number: '700035'

Assembly Description: Clutch Pump Kit

Item	Assembly	Part Number	Description	Quantity	UOM	Order Multiple
4.4	No	720172	Pump 7gpm A Mount Parker P315 326-9110-116 Rear Port S16mb P12mb	1	EA	1
4.3	No	720173	Pump 9gpm A Mount Parker P315 326-9110-214 Rear Port S16mb P12mb	1	EA	1
4.2	No	720174	Pump 12gpm A Mount Parker P315 326-9110-215 Rear Port S20mb P16mb	1	EA	1
4.1	No	720175	Pump 17gpm A Mount Parker P315 326-9110-216 Rear Port S20mb P16mb	1	EA	1
4.6	No	740037	Clutch Assy 2V A Mount Tapered 6.125" Warner 1417-42 12VDC	1	EA	1
4.7	No	740038	Clutch Assy 2V A Mount Tapered 6.75" Warner 1466-53 12VDC	1	EA	1
4.5	No	720170	Pump 5gpm A Mount Parker P315 326-9110-115 Rear Port S16mb P12mb	1	EA	1
4.7	No	720286	Pump 9gpm A Mount Parker P415 326-9110-214 Rear Port S16mb P12mb High Pressure	1	EA	1
4.6	No	720288	Pump 12gpm A Mount Parker P415 326-9110-215HP Rear Port S20mb P16mb High Pressure	1	EA	1
4.8	No	720302	Pump 7gpm A Mount Parker P415 326-9110-116 Rear Port S16mb P12mb High Pressure	1	EA	1
1	No	710234	Bracket Sub Assy	1	EA	1
2	No	710232	Spacer .835 X .50	1	EA	1
3	No	740133	Idler Assy 4.5" Flat Double Back	1	EA	1

Item	Assembly	Part Number	Description	Quantity	UOM	Order Multiple
5	No	740009	Crank Pulley	1	EA	1
6	No	700165	Fan Spacer 1.125	1	EA	1
8	No	110571	Bolt 3/8-16 X 2.50 HHCS Gr 8 Zinc	1	EA	1
9	No	110477	Bolt 5/8-11 X 3.00 HHCS Gr 5 Zinc	1	EA	1
10	No	110425	Bolt 3/8-16 X 1.25 HHCS Gr 5 Zinc	1	EA	1
12	No	110494	Bolt 3/8-16 X 3.25 HHCS Gr 5 Zinc	1	EA	1
13	No	110668	Washer .625 X 1.00 X 10ga Machine	1	EA	1
14	No	110669	Washer .625 X 1.00 X 14ga Machine Zinc	1	EA	1
15	No	110650	Washer 5/8" Flat Zinc	1	EA	1
16	No	110639	Nut 5/8-11 Lock Automation	1	EA	1
17	No	110385	Bolt 5/8-11 X 4.00 HHCS Gr 5 Zinc	1	EA	1
18	No	110437	Bolt 3/8-16 X .75 Wiz Flange Gr 5 Zinc	1	EA	1
19	No	710233	Spacer 1.25 X .75 X 1.50	1	EA	1
20	No	110440	Bolt 3/8-16 X 1.00 Wiz Flange Gr 5 Zinc	1	EA	1
21	No	710235	Idler Bracket	1	EA	1
22	No	740063	V-belt A67	1	EA	1
23	No	110665	Washer 5/16" Flat	1	EA	1
24	No	710662	Spacer .89 X .50	1	EA	1
25	No	740042	Idler Assy 3" 2 Groove	1	EA	1
26	No	110672	Washer 3/8" Lock	1	EA	1
27	No	110676	Washer 3/8" Flat Zinc	1	EA	1
28	No	110482	Bolt 7/16-14 X 6.50 HHCS Gr 5 Zinc	1	EA	1
29	No	711216	Slotted Foot Mount	1	EA	1