




SEASON: SPRING		Men's unlined safety coverall											
STYLE: S79211/21/31/71 (TALL)		USE PATTERN: S08-8F6 (TALL)					DATE: August 8, 2016						
MEASUREMENT POINTS	SIZE RANGE	FINISHED GARMENT MEASUREMENT										PAGE 2 OF 2	
		ST	MT	LT	XLT	2XLT	3XLT	4XLT	5XLT	6XLT	TOL. +/-	Patt. L	
Frt btm pkt opening from side seam at top		2.75	2.75	2.75	2.75	2.75	2.75	2.75	2.75	2.75		.125	2.75
Frt btm pkt opening from wst band		6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5		.125	6.5
Leg stripe from btm hem edge		8.75	8.75	8.75	8.75	8.75	8.75	8.75	8.75	8.75		.125	8.75
Slv stripe from cuff edge		6	6	6	6	6	6	6	6	6		.125	6
10-Armhole - along seam line		21.5	22.375	23.5	24.625	25.5	26.375	27.25	28.125	29		.5	24
11-Upper arm 1" below sm straight		18.75	19.5	20.5	21.5	22.25	23	23.75	24.5	25.25		.5	21
12-Elbow circum. mid UA incld cuff		15.875	16.375	17	17.625	18.125	18.625	19.125	19.625	20.125		.5	17.5
13-Sleeve opening - relaxed		12.5	12.75	13	13.25	13.5	13.75	14	14.25	14.5		.25	13.5
14-Collar length at top edge		20.25	21	22	23	23.75	24.5	25.25	26	26.75		.25	22
15- Collar length at neck seam		19.75	20.5	21.5	22.5	23.25	24	24.75	25.5	26.25		.25	21.5
16- Collar height - at cntr bk		3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5		.25	3.5
17- Collar point - (center front height)		3	3	3	3	3	3	3	3	3		.25	3
Front zipper x 1		22	22.5	23.5	24	25	25.5	26.5	27	28			
Bk Wst Elastic Cut Lgth x 2 x .75"		4	4	4	4	4	4	4	4	4			
Chest pkt velcro x 4 x .75"		1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125			
Reflective tape 2" x		233	238	243	250	256	262	268	274	281			
Seam allowance: sleeve and pant hem fold over 1.5" / all other seams .375"													
NOTES: S794 is the same as S792 except color ( S792 is in Blaze / S794 is in Navy )													
bk & frt HSP ( high shoulder point ) must be graded the same as cntr back length & grade neck width .187"-.25" as needed													
all elastic measurements are cut lengths													