

Pitman Arm Puller - Sheppard M110

**TIGER
TOOL**

10389

Have What It Takes

Safety Warning

Read all instructions and safety warnings prior to operation. Failure to do so could result in equipment damage, personal injury or even death.

CAUTION: ALWAYS KEEP THE FORCING SCREW THREADS CLEAN AND WELL LUBRICATED. LUBRICATE WITH OIL BEFORE EVERY USE. FAILURE TO DO SO CAN RESULT IN THREAD SEIZURE IN THE TOOL.

- **Stay Alert!** Watch what you are doing and use common sense when operating this tool.
- Inspect product for damage prior to using; do not use if product is in unsafe condition.
- Do not operate tool while under the influence of drugs, alcohol or medication.
- Always use safety equipment to prevent injuries. Approved face and eye protection must always be worn by the operator, as well as others in the work area.
- Do not overreach. Keep proper footing and balance at all times.
- Dress properly. Do not wear loose clothing or jewelry. Keep your hair, clothing and gloves away from moving parts.
- Keep your work area clean and well lit.

Operating Instructions

- 1 Refer to the manufacturer's service manual to determine model and retaining method.
- 2 Some applications may also require removal of some/all of the fasteners in the sector shaft cover to allow the 10389 tool to slide over the pitman arm.
- 3 Back forcing screw out and slip casting over the pitman arm until the forcing screw lines up with the center of the sector shaft. Ensure that the forcing screw will not damage the threads in the end of the sector shaft. On some models, it may be necessary to install a bolt into the threaded end of the sector shaft for the pulling operation.
- 4 Once the tool is properly positioned on the pitman arm, apply 1/2" drive impact to the forcing screw until the pitman arm is removed from the sector shaft.

Here at Tiger Tool, your satisfaction is our number one priority. Should you have any questions about this or any of our products, please call us at 1.800.661.4661.



View demonstration videos and a complete product list at tigertool.com

Technical Support
1.800.661.4661

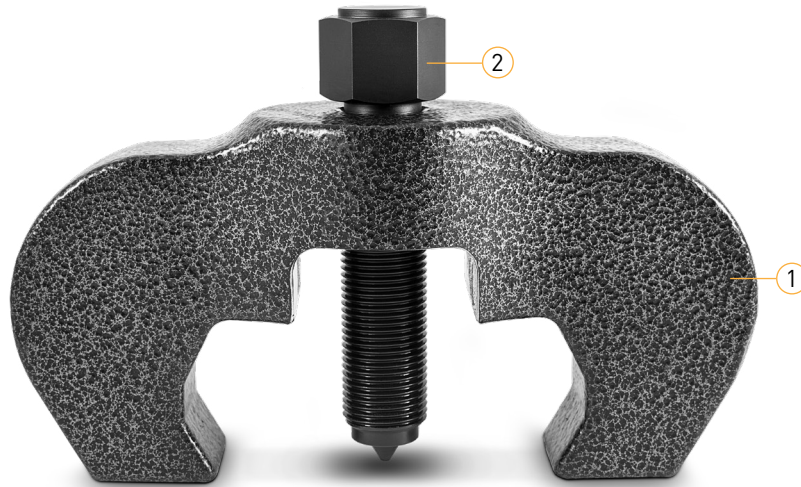
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Parts Breakdown



Item No.	Part Number	Description	Qty.
1	10389-1	Body	1
2	10406-2	Forcing Screw	1



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