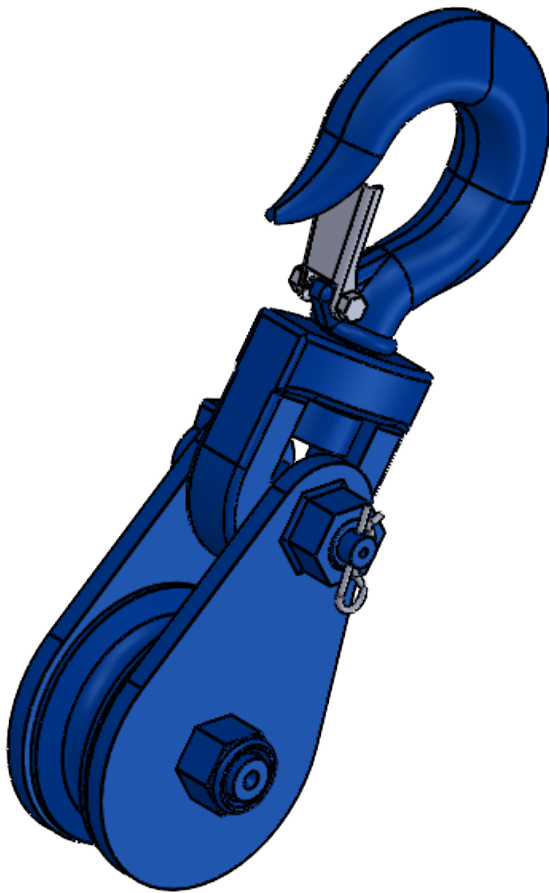
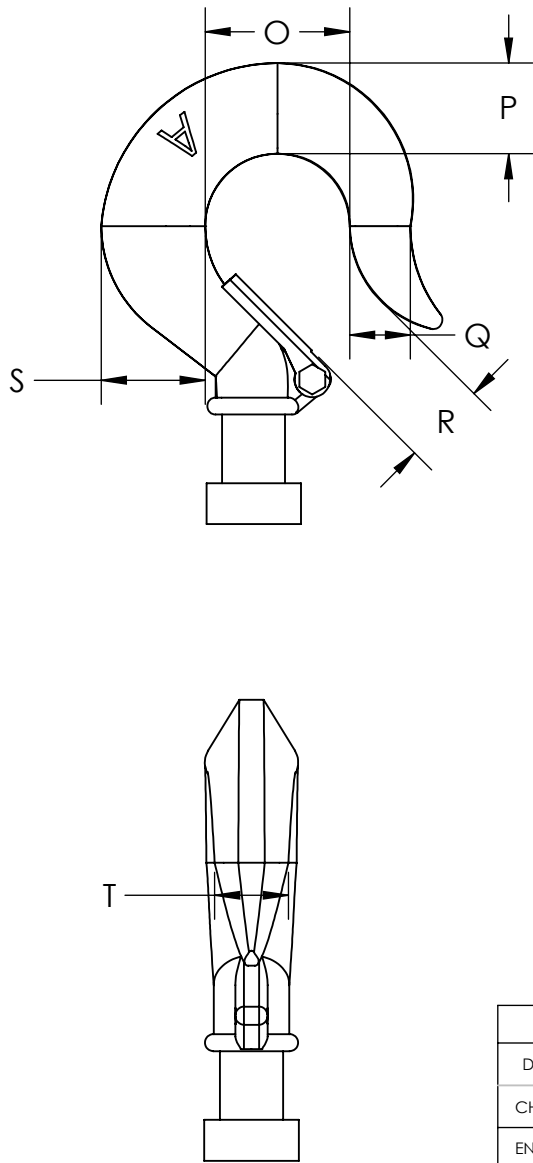
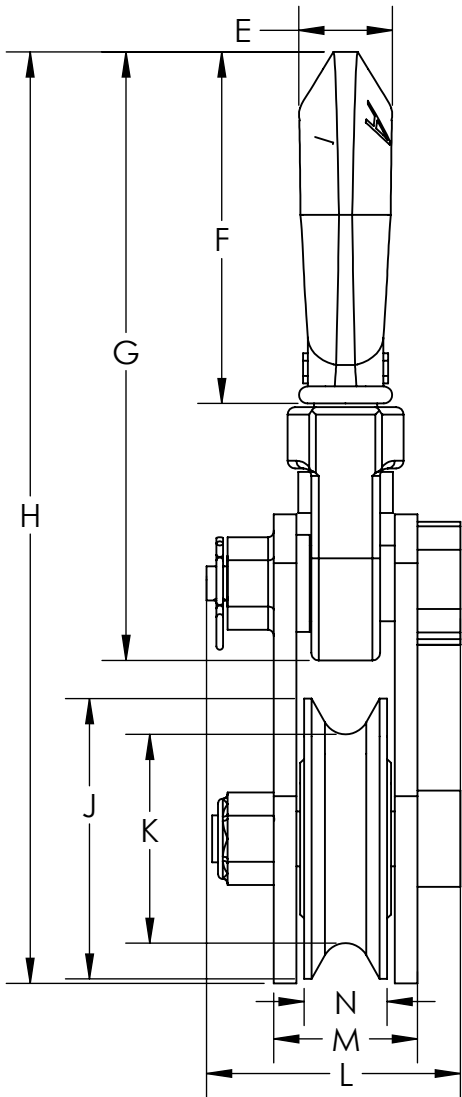
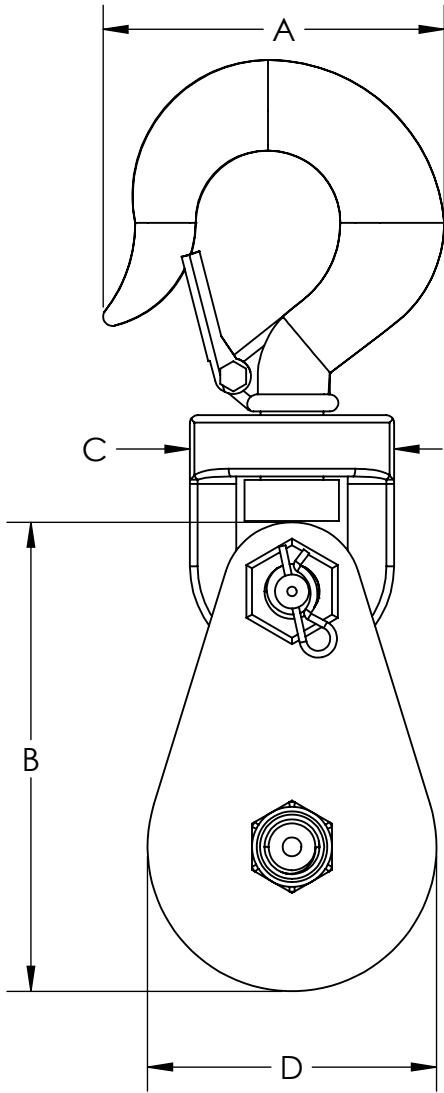


4					3					2					1								
Part #	A	B	C	D	E	F	G	H	J	K	L	M	N	O	P	Q	R	S	T	WLL	MBS	BOX QTY	PALLET QTY
6I-2T3	90.26	124.10	54.00	76.0	24.70	93.0	160.98	245.0	74+/-2	55.25	67.15	38.0	22+/-1	38.25	24.00	16.05	MIN21	27.50	19.50	2 T	8 T	10 EA	240 EA
6I-3T3	105.20	124.30	56.15	76.30	26.27	109.25	187.00	33.90	73+/-2	58.00	66.47	39.20	26.25	39.58	33.06	21.64	MIN28	35.00	20.27	3 T	12 T	10 EA	200 EA
6I-4T4	120.80	193.68	70.75	108.0	30.85	132.7	228.60	355.0	105+/-3	75.00	92.55	49.0	34.5+/-1	47.50	38.00	31.67	MIN31	40.75	30.45	4 T	16 T	2 EA	80 EA
6I-8T6	168.20	245.54	93.79	152.0	36.52	167.21	291.96	460.0	150+/-3	111.78	111.65	59.69	40.5+/-1.5	61.24	47.00	32.62	MIN38	53.00	27.82	8 T	32 T	2 EA	
6I-8T8	168.00	298.09	93.07	203.0	36.65	168.49	290.55	510.0	200+/-3	164.00	111.65	60.39	40.5+/-1.5	61.89	48.24	37.03	MIN38	53.00	28.28	8 T	32 T	2 EA	25 EA
6I-15T8	185.23	333.18	116.00	203.65	46.60	203.00	374.65	609.60	203+/-4	166.93	129.88	68.48	44+/-2	65.92	58.62	44.54	MIN42	69.00	34.13	15 T	60 T	1 EA	15 EA
6I-15T10	196.85	406.40	139.70	256.0	48.75	203.2	393.7	665.0	250+/-4	215.90	136.53	70.0	44+/-2	67.00	60.57	45.30	MIN42	69.00	42.75	15 T	60 T	1 EA	15 EA



NOTES:

1. WORKPIECE MUST BE FREE OF CRACKS, FOLDS, AND MISSING MATERIAL
2. PARTING LINES GROUND CLEAN TO REMOVE FLASH MATERIAL
3. UNLESS OTHERWISE NOTED ALL RAISED TEXT IS ARIAL AND PROJECTED NORMAL TO THE SURFACE, .5MM TALL
4. ANNEALING REQUIRED POST FORGING
5. AFTER ANNEALING THE FORGED PARTS ARE TO BE SHOT OR SAND BLASTED

NEVER EXCEED WORKING LOAD LIMIT

REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	B	ADDED 8T6 & 8T8; ADDED OPEN LATCH VIEW	3/5/24	JF
	C	ADDED 15T8	11/26/24	JF

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	NAME	DATE	UNLESS OTHERWISE SPECIFIED:		TITLE:		
DRAWN	B/A	9/27/2023	DIMENSIONS ARE IN METRIC TOLERANCES:		SNATCH BLOCK		
CHECKED			GENERAL FORGING TOLERANCE +/- .76MM		SIZE	DWG. NO.	REV
ENG APPR.			FORGING DRAFT ANGLE 7°+/-2°				
MFG APPR.			MACHINING TOLERANCE +/- .127MM		B	6I-2T3	C
Q.A.			ANGLES+/- 1°				
PACKING			INTERPRET GEOMETRIC TOLERANCING PER:		SCALE:		
			MATERIAL		WEIGHT:		
			FINISH		SHEET 1 OF 1		
			Blue				
			DO NOT SCALE DRAWING				
LABEL - CODE 128							