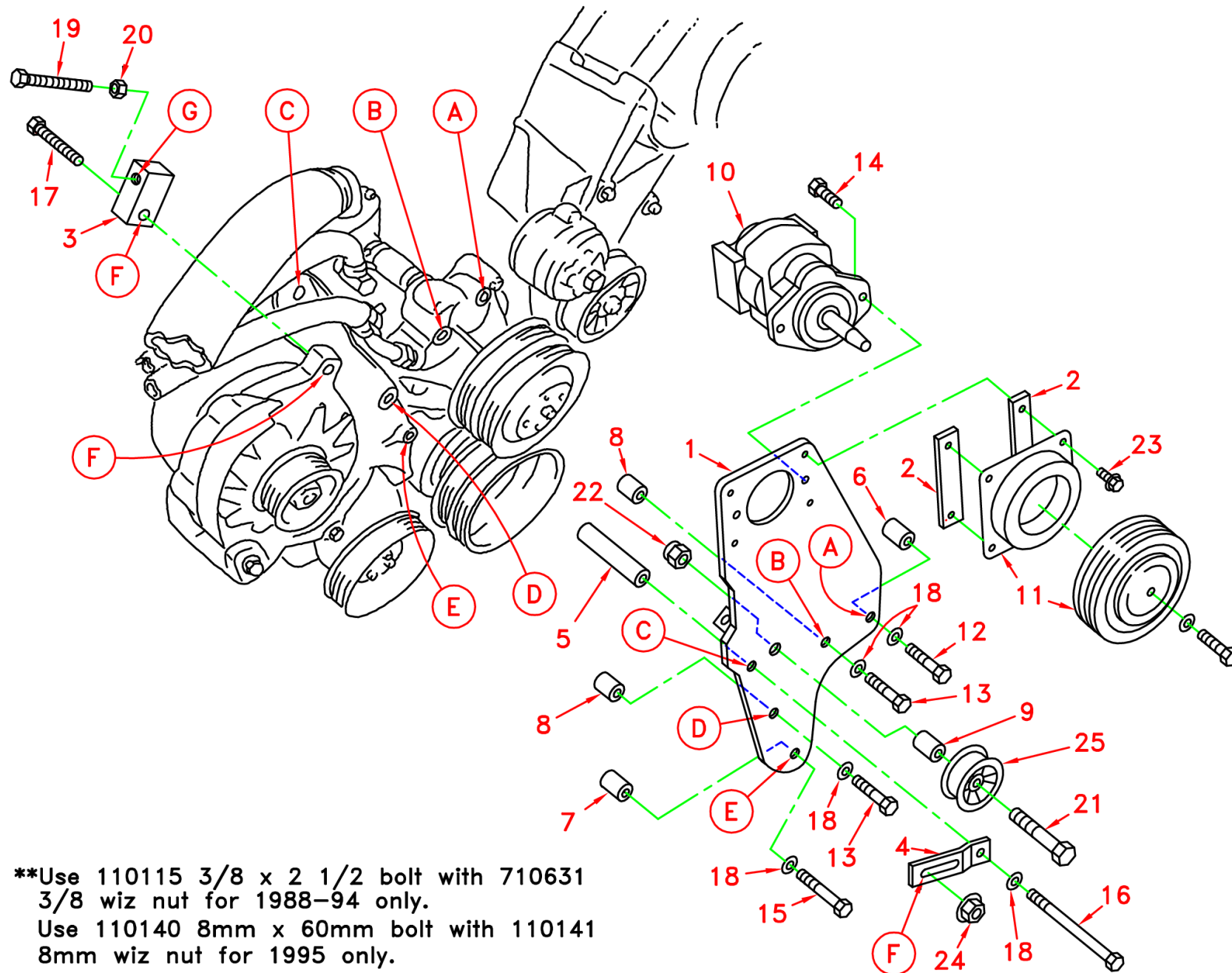


**///HARPER** INDUSTRIES, INC.

**700075**

**Images and 2D Drawings**





**\*\*Use 110115 3/8 x 2 1/2 bolt with 710631 3/8 wiz nut for 1988-94 only.**  
**Use 110140 8mm x 60mm bolt with 110141 8mm wiz nut for 1995 only.**

**(A)** Denotes bolt holes in engine to locate corresponding holes in Pump Brkt.

Assembly Details:

Assembly Number: '700075'

Assembly Description: Clutch Pump Kit

Item	Assembly	Part Number	Description	Quantity	UOM	Order Multiple
17.1	No	110115	Bolt 3/8-16 X 2.50 HHCS Tap Gr 5 Zinc	1	EA	1
17.2	No	110140	Bolt M8-1.25 X 60 HHCS Gr 10.9 Plain	1	EA	1
24.2	No	110141	Nut M8-1.25 Wiz Flange Gr 8.8 Zinc	1	EA	1
24.1	No	110645	Nut 3/8-16 Wiz Flange	1	EA	1
10.2	No	720172	Pump 7gpm A Mount Parker P315 326-9110-116 Rear Port S16mb P12mb	1	EA	1
10.1	No	720173	Pump 9gpm A Mount Parker P315 326-9110-214 Rear Port S16mb P12mb	1	EA	1
11.2	No	740144	Clutch Assy 6 Groove A Mount Tapered 6" Warner 1417-11 12VDC	1	EA	1
11.1	No	742016	Clutch Assy 6 Groove A Mount Tapered 6" Ogura MA-MG01-1V MAE-MG129 12VDC	1	EA	1
10.3	No	720170	Pump 5gpm A Mount Parker P315 326-9110-115 Rear Port S16mb P12mb	1	EA	1
10.4	No	720286	Pump 9gpm A Mount Parker P415 326-9110-214 Rear Port S16mb P12mb High Pressure	1	EA	1
10.5	No	720302	Pump 7gpm A Mount Parker P415 326-9110-116 Rear Port S16mb P12mb High Pressure	1	EA	1
1	No	710882	Bracket Assy	1	EA	1
2	No	710881	Clutch Coil Spacer	1	EA	1
3	No	710885	Belt Tension Block	1	EA	1
4	No	710886	Alternator Support Bracket	1	EA	1
5	No	710887	Spacer 1.00 X .438 X 4.45	1	EA	1

Item	Assembly	Part Number	Description	Quantity	UOM	Order Multiple
6	No	710888	Spacer 1.00 X .438 X .965	1	EA	1
7	No	710889	Spacer 1.00 X .438 X .90	1	EA	1
8	No	710890	Spacer 1.00 X .438 X .50	1	EA	1
9	No	710891	Idler Spacer 1.25 X .688 X 1.187	1	EA	1
12	No	110400	Bolt 3/8-16 X 2.00 HHCS Gr 5 Zinc	1	EA	1
13	No	110493	Bolt 3/8-16 X 2.25 HHCS Gr 5 Zinc	1	EA	1
14	No	110420	Bolt 3/8-16 X 1.00 HHCS Gr 5 Zinc	1	EA	1
15	No	110494	Bolt 3/8-16 X 3.25 HHCS Gr 5 Zinc	1	EA	1
16	No	110016	Bolt 3/8-16 X 6.75 HHCS Gr 5 Zinc	1	EA	1
18	No	110672	Washer 3/8" Lock	1	EA	1
19	No	110424	Bolt 1/2-13 X 4.00 Hex Tap Gr 5 Zinc	1	EA	1
20	No	110642	Nut 1/2-13 Hex Jam Gr 2	1	EA	1
21	No	110477	Bolt 5/8-11 X 3.00 HHCS Gr 5 Zinc	1	EA	1
22	No	110639	Nut 5/8-11 Lock Automation	1	EA	1
23	No	110468	Bolt 1/4-20 X .75 Wiz Flange Gr 5 Zinc	1	EA	1
25	No	740145	Idler Assy 3.5" Flat	1	EA	1
26	No	740146	Serpentine Belt 6 Rib 75.5"	1	EA	1