

Installation Guide: 400 Series to M4 Series Flange Adapter Model M4FC400

51 Winthrop Road,

Chester, Connecticut 06412-0684

Phone: (860) 526-9504

Internet: www.whelen.com

Round Hole

Grommets

Flange

Round Hole

Grommets

Flange

8 X 1 PPHSMS

Grommet

Gasket

Mounting

Gasket

8 X 1 PPHSMS

Grommet

Mounting

Gasket

Sales e-mail: autosale@whelen.com

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Installation:

1. Remove the existing 400 series lighthead and gasket from the mounting surface.

P

M4 Gasket

Mark the M4 flange mounting hole locations onto the mounting surface either by using the flange as a template or the measurements shown.

Drill four 1/4 inch mounting holes and insert the four supplied #8 round hole grommets.

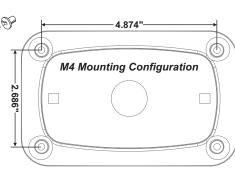
 Insert the two #8 square grommets into the flange and secure the lighthead to the flange with two #8 X 1" sheet metal screws.

#8 X 1 PPHSMS

NOTE: Due to the mounting hole locations for the M Series and the variety of lighthead styles which may be replaced, cutting or drilling may be required for the screws going into the square grommets.

Secure the Flange and lighthead to the vehicle with the 4 supplied #8 X 1" sheet metal screws and round grommets you installed in step 3.

6. Extend the wires to your power source and connect as shown in the lighthead manual



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For warranty information regarding this product, visit www.whelen.com/warranty

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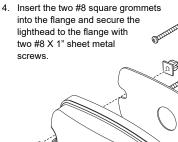
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Installation:

1. Remove the existing 400 series lighthead and gasket from the mounting surface.

Mark the M4 flange mounting hole locations onto the mounting surface either by using the flange as a template or the measurements shown.

Drill four 1/4 inch mounting holes and insert the four supplied #8 round hole grommets.



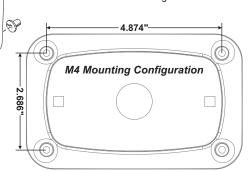
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#8 X 1 PPHSMS

NOTE: Due to the mounting hole locations for the M Series and the variety of lighthead styles which may be replaced, cutting or drilling may be required for the screws going into the square grommets.

 Secure the Flange and lighthead to the vehicle with the 4 supplied #8 X 1" sheet metal screws and round grommets you installed in step 3.

6. Extend the wires to your power source and connect as shown in the lighthead manual



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