

Installation Guide: ION™ Lighthead Body Grommet

51 Winthrop Road.

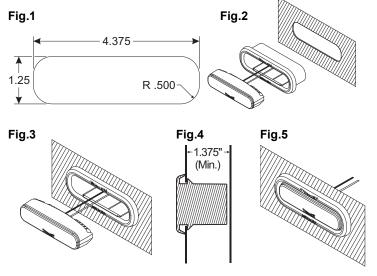
Chester, Connecticut 06412-0684

Phone: (860) 526-9504

Internet: www.whelen.com

Sales e-mail: autosale@whelen.com

Customer Service e-mail: custserv@whelen.com



Installation:

- 1. Select an appropriate mounting surface (.187 max. thickness). Note that this installation requires a minimum 1.375" clearance behind the proposed mounting surface.
- 2. Cut a hole in the mounting surface using the dimensions shown in Fig.1. Deburr this opening before continuing.
- 3. Insert the body grommet into the opening so that it fully engages the mounting surface (Figs. 2, 3 & 4).
- 4. Feed the ION™ wires into the grommet and through the opening in the rear. Insert the ION™ lighthead into the body grommet until it is fully seated and properly retained (Fig.5).
- 5. Refer to the information included with the ION™ lighthead for wiring details.

©2011 Whelen Engineering Company Inc. Form No.14523 (072811)

For warranty information regarding this product, visit www.whelen.com/warranty

ENGINEERING COMPANY INC.

Internet: www.whelen.com 51 Winthrop Road. Chester, Connecticut 06412-0684

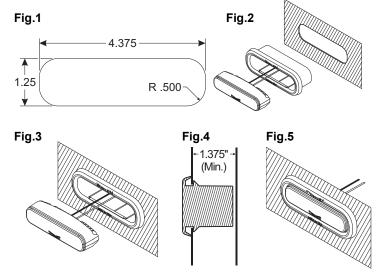
Phone: (860) 526-9504

ION™ Lighthead Body Grommet

Installation Guide:

Sales e-mail: autosale@whelen.com

Customer Service e-mail: custserv@whelen.com



Installation:

- 1. Select an appropriate mounting surface (.187 max. thickness). Note that this installation requires a minimum 1.375" clearance behind the proposed mounting surface.
- 2. Cut a hole in the mounting surface using the dimensions shown in Fig.1. Deburr this opening before continuing.
- 3. Insert the body grommet into the opening so that it fully engages the mounting surface (Figs. 2, 3 & 4).
- 4. Feed the ION™ wires into the grommet and through the opening in the rear. Insert the ION™ lighthead into the body grommet until it is fully seated and properly retained (Fig.5).
- 5. Refer to the information included with the ION™ lighthead for wiring details.

©2011 Whelen Engineering Company Inc. Form No.14523 (072811)

For warranty information regarding this product, visit www.whelen.com/warranty